

PATIANNA
Organic Vineyards



2008 Sauvignon Blanc

Vineyard:	Patianna Estate, certified Biodynamic
Appellation:	Mendocino County, Hopland
Harvest:	Handpicked and Hand Sorted, August 28 th , 29 th and Sept. 3 rd , 8 th , 9 th , 10 th , 2008
Blend:	100% Sauvignon Blanc
Fermentation:	Cold fermented entirely in stainless steel with selected yeast strains
Winemaking:	Gentle handling, no malolactic or barrel fermentation
Alcohol:	13.8%
Total Acidity:	.69 Grams/ml
pH:	3.30
Bottled:	June 2009
Cases Produced:	7,300
California Retail:	\$18.00

Description: Our 2008 Sauvignon Blanc is produced entirely from grapes grown in Patianna Estate Vineyard's gravelly, sandy loam soil along the Russian River in Hopland. This Estate Vineyard offers consistent, vibrant flavors of pear and grapefruit, along with ripe aromas of white peach, honeydew melon and citrus. It follows with a clean, fresh finish.

Mike Lee: Winemaker

June 2009